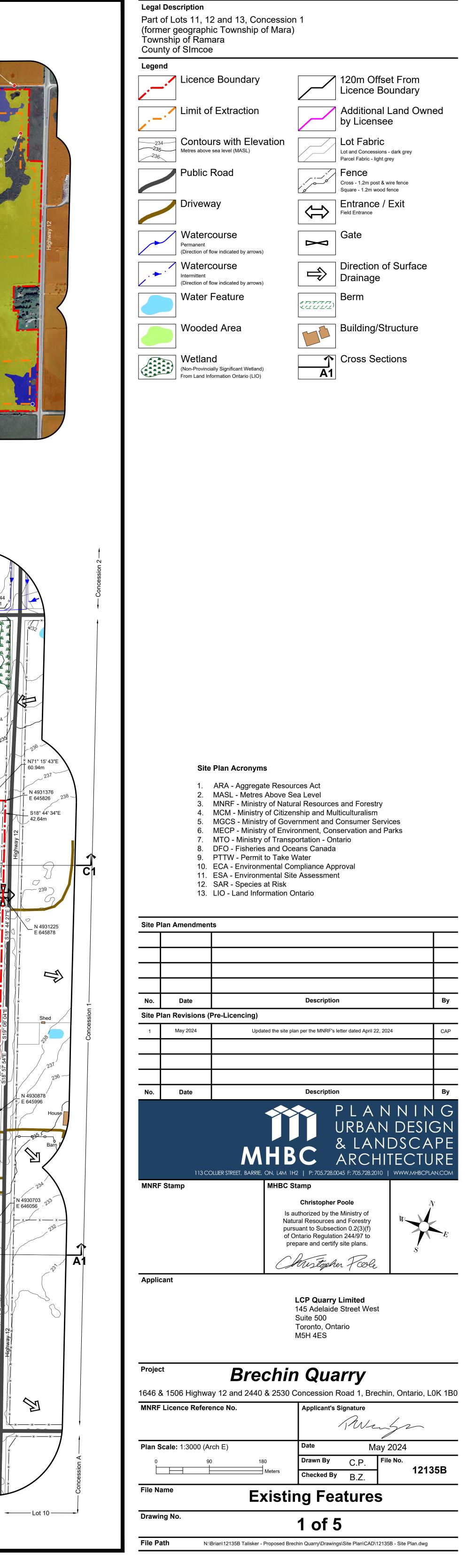


A. General

- 1. This site plan is prepared under the Aggregate Resources Act (ARA) for a Class 'A' Licence for

- F. Significant Natural Features Within 120 Metres
- 1. There are Significant Woodlands, Significant Wildlife Habitat, habitat for endangered and



A. General	f. If the aggregate licence is surrendered, a covenant shall be registered on title for the property of block containing the protected site.
 Area calculations 1.1. Licence Boundary 151.4 ha 	 g. A 70 metre buffer from the edge of the Corbill (BdGt-23) Site is required. h. A post and wire fence shall be erected at the limits of the 70 metre protect/avoid area as part of the implementation of the strategy or as part of granting the
1.2. Limit of Extraction 91.5 ha	licence.
2. The maximum annual tonnage is 2,000,000 tonnes.	 The Bruce Well (BdGt-24) Site has further Cultural Heritage Value or Interest. A Stage 2 on the Bruce Well (BdGt-24) Site has been completed. Stage 3 shall be required prior to any Stage 4 Mitigations.
 The maximum predicted water table within the limit of extraction varies between 231.5 masl and 236.0 masl. The maximum predicted water table is shown in each cross section on drawing 5 of 5. 	k. No alterations or ground disturbing activities shall be carried out within the protected area prior to a report being submitted stating that the Bruce Well (BdGt-24) Site has no further Cultural Heritage Value or Interest.
4. The licence boundary is not located within a Wellhead Protection Area or a Surface Water Intake Protection Zone. Therefore, source water protection policies do not apply for this licence.	 Indigenous communities with interest in the site shall be further engaged, including communities already engaged and any expressing interest in the intervening time between stages.
B. Hours of Operation	m. If the proponent determines they want to extract the protected area, they must hire a licensed archaeologist to complete Stage 3 and proposed a Stage 4
 Extraction, including drilling and primary crushing, is permitted Monday to Friday between 7:00 am and 6:00 pm and on Saturdays between 7:00 am to 12:00 pm. Processing, loading and shipping is permitted Monday to Friday between 5:30 am to 6:00 pm and on Saturdays from 7:00 am to 12:00 pm. 	mitigation strategy for review by MCM. If the aggregate licence is surrendered, a covenant must be registered on title for the property of block containing the protected site.
3. No operations are permitted on Sunday or statutory holidays.	o. A 70 metre buffer from the edge of the Bruce Well (BdGt-24) Site is required.
 Blasting is permitted Monday to Friday between 8:00 am and 6:00 pm during daylight hours, excluding statutory holidays. Site Access and Fencing 	p. A post and wire fence shall be erected at the limits of the 70 metre protect/avoid area as part of the implementation of the strategy or as part of granting the licence.
1. The three existing field access points on Concession Road 1 and the existing field access on Highway 12 may remain for maintenance purposes. Should they	q. Should deeply buried archaeology remains be found during the course of site preparation and/or extraction related activities, the MCM shall be notified.
remain, these access points shall be gated, kept closed during hours of non-operation and maintained throughout the life of the licence. Aggregate and highway trucks shall not be permitted to access the site in these locations.	r. In the event human remains are encountered during construction or extraction activities, the licensee shall immediately contact both the MCM and the Registrar or Deputy Registrar of the Cemeteries Regulation Unit of the Ministry of Government and Consumer Services (MGCS).
 The two field access points within Lot 13, Concession 1 on Concession Road 1, should they remain, shall be gated at the property boundary (see Section O Variations from Control and Operation Standards on this drawing). 	 Blasting a. An attenuation study shall be undertaken by a competent independent blasting consultant during the first 12 months of operation in order to obtain sufficient
3. An operational entrance/exit is proposed on Concession Road 2, approximately 450 metres west of the Highway 12 / Concession Road 2 intersection (as shown on the plan view) and will require a Township of Ramara Entrance Permit prior to construction.	quarry data for the development of site specific attenuation activities. This study will be used to confirm the applicability of the initial guideline parameters and assist in developing future blast designs.
4. The operational access point shall be gated, kept closed during hours of non-operation and maintained throughout the life of the licence.	 All blasts shall be monitored for both ground vibration and overpressure at the closest sensitive receptors adjacent the site, or closer, with a minimum of two (2) digital seismographs - one installed in front of the blast and one installed behind the blast. Monitoring shall be performed by an independent third party
 Except where the licence boundary traverses the property within Lot 13, Concession 1, portions of the licence boundary that are not currently fenced shall be fenced with post and wire fencing at least 1.2 metres in height (see Section O Variations from Control and Operation Standards on this drawing). 	engineering firm with specialization in blasting and monitoring. c. The guideline limits for vibration and overpressure shall adhere to standards as outlined in the Model Municipal Noise Control By-law publication NPC 119
 6. All fencing along the licence boundary shall be maintained for the life of the licence. 7. A sign of at least 0.5 metres by 0.5 metres in size shall be erected and maintained at the operational entrance/exit that says in legible words "This site is licensed 	(1978) or any such document, regulation or guideline which supersedes this standard. d. In the event that calculations suggest the vibrations at the closest portion of the rail line will exceed 2/3 of the applicable limit, an additional vibrations
under the Aggregate Resources Act licence #".	monitor shall be installed at the closest portion of the rail line.
 Drainage and Siltation Control 1. Drainage of undisturbed areas will continue in the directions shown on drawing 1 of 5. 	 e. Vibrations imparted on the rail line shall be maintained below industry best practices for structures of this nature or railway owner corporate policy. f. When blasting on site is to take place employing blast parameters which suggest vibration in excess of 10mm/s (75% of DFO 13mm/s limit) imparted on an
2. Silt fencing shall be installed and maintained in accordance with Natural Environment notes 4.f. and 4.g. under Section P Technical Recommendations on this drawing.	active spawning bed, an additional seismograph shall be installed at the location of the closest spawning bed, or closer to the blast, to confirm compliance with Fisheries and Oceans Canada (DFO) guideline limit for ground vibration of 13mm/s.
E. Site Preparation	g. Orientation of the aggregate extraction operation shall be designed and maintained so that the direction of the overpressure propagation and flyrock from the face shall be away from structures as much as possible.
1. Prior to site preparation, a Spills Contingency Plan shall be prepared and implemented.	 Blast designs shall be continually reviewed with respect to fragmentation, ground vibration and overpressure. Blast designs shall be modified as required to ensure compliance with applicable guidelines and regulations.
2. The shed and hangar within Lot 13, Concession 1 shall be removed prior to natural restoration activities. The barn ruins and silo within Lot 12, Concession 1 shall be removed prior to extraction in Phase 2B.	i. Once blasting progress encroaches to within 250m of any offsite sensitive receptor, a formal review of accumulated blast records including vibration data and blast designs shall be undertaken. This review will identify what modifications to blasting protocol and procedures are required to address the reduced
 Tree removal shall not occur between March 15th and November 30th of each year. Timber resources shall be salvaged for use as saw logs, fence posts and fuel wood where appropriate. Cleared stumps and brush may be burned (with applicable 	j. Clear crushed stone shall be used for stemming.
permits), used for aquatic habitat enhancement or mulched for use in progressive rehabilitation.	k. Blasting procedures such as drilling and loading shall be reviewed on a yearly basis, and modified as required, to ensure compliance with industry
 Topsoil and overburden shall be stripped and stored separately wherever feasible (see Section O Variations from Control and Operation Standards on this drawing). 	standards. Detailed blast records shall be maintained. The Ministry of the Environment, Conservation and Parks (MECP) (1985) recommends that the body of blast
 Topsoil and overburden shall be placed in noise attenuation berms or used immediately for progressive rehabilitation. Temporary topsoil and overburden stockpiles which remain for more than one year shall have their slopes vegetated to control erosion. Seeding shall not be 	 reports shall include the following information: Location, date and time of the blast.
 All temporary topsoil and overburden stockpiles shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential 	 Docation, date and time of the blast. Dimensional sketch including photographs, if necessary, of the location of the blasting operation, and the nearest point of reception. Physical and topographical description of the ground between the source and the receptor location. Type of material being blasted.
8. All temporary topsoil and overburden stockpiles shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use.	 Type of material being blasted. Sub-soil conditions, if known. Prevailing meteorological conditions including wind speed in m/s, wind direction, air temperature in ^oC, relative humidity, degree of cloud cover and
9. Ensure Archaeology notes under Section P.2 of the Technical Recommendations on this drawing have been completed. F. Berms and Screening	 ground moisture content. Number of drill holes. Pattern and pitch of drill holes.
 Noise attenuation berms shall be constructed to the height specified in the locations shown on the plan view of this drawing. 	 Faternand pictrol diminities. Size of holes. Depth of drilling. Depth of collar (or stemming).
 Berms shall not be located within three metres of the licence boundary. Berm side slopes shall not be stopper than 2:1 (berizontal : vertical). 	 Depth of toe-load. Weight of charge per delay.
 Berm side slopes shall not be steeper than 2:1 (horizontal : vertical). The minimum width of the berm crest shall be one metre. 	 Number and time of delays. The result and calculated value of Peak Pressure Level in dB and Peak Particle Velocity in mm/s. Applicable limits and any exceedances.
5. Berms constructed with topsoil and/or overburden shall be vegetated in accordance with Natural Environment notes E.11 and E.15 on drawing 4 of 5.	4. <u>Natural Environment</u>
 See Typical Noise Attenuation Berm detail on this drawing for additional information. Evisting vegetation within the setbacks shall be maintained event where herms are required or where grade alterations are necessary to establish the babitat 	a. Prior to any site alteration within the area identified as habitat for Bobolink and Eastern Meadowlark, the requirements of Part IV of O.Reg. 830/21 of the Environmental Site Assessment (ESA) shall be met.
 Existing vegetation within the setbacks shall be maintained except where berms are required or where grade alterations are necessary to establish the habitat corridor. 	b. The licensee shall seek to ensure that on-site personnel are educated to ensure that, if identified, Species at Risk (SAR) are not wantonly injured or killed, and to ensure that damage to features which could constitute habitat is avoided. Information shall be conveyed through a SAR expert and include:
 G. Site Dewatering 1. Once the permanent sump is established, it will discharge water in the location shown on the plan view of this drawing. 	 Species habitat and identification; Requirements under the ESA including avoidance of harm to the species and damage to relevant habitat;
 Water discharged from the permanent sump will pass through the habitat corridor and eventually discharge off-site in the location shown on the plan view of this drawing. 	 Appropriate action to take if the species is encountered; How to record sightings and encounters; and,
 Refer to the Water Resources notes under Section P.2 of the Technical Recommendations on this drawing for additional information. 	 That care should be taken when undertaking construction activities in order to avoid harming the species or damaging/destroying habitat c. Tree removal shall not occur between March 15th and November 30th of any given year.
H. Extraction Sequence	d. Along the north and west licence boundary, wildlife fencing shall be installed according to provincial Reptile and Amphibian Exclusion Fencing (MECP, 2021e) guidelines.
 The extraction sequence is outlined on drawing 3 of 5. Extraction Details 	e. Wildlife exclusion fences shall be inspected after spring thaw and throughout the active season for tears or other damage.
 All trees within five metres of the excavation face inside the limit of extraction shall be removed. 	f. Prior to the commencement of site works, silt fencing shall be applied along the length of directly adjacent natural or naturalized features, and routine inspection/maintenance of the silt fencing shall occur.
2. Topsoil and overburden shall be stripped to a maximum 2:1 slope adjacent to the limit of extraction. A minimum two metre wide safety ledge shall remain at the toe of the 2:1 slope.	g. Silt fencing shall be maintained until lands abutting the work area (e.g. noise berms) are considered stabilized with self-sustaining vegetation such that potential runoff of sediment into adjacent natural areas is effectively controlled.
3. The existing grade, maximum predicted water table and maximum depth of extraction are indicated by spot elevations in various locations on the plan view of this drawing.	h. Baseflow to Pond 1 and connectivity between the pond and the McNabb Drain Tributary shall be maintained.
 The maximum lift height shall be 12 metres. 	i. Blast designs shall be in accordance with DFO Guidelines for the use of explosives in or near Canadian fisheries waters.
5. The maximum depth of limestone in Phase 1A is approximately 30 metres and shall be extracted in three lifts.	 A qualified professional shall be retained to prepare a blasting plan that is compliant with DFO regulations. Removal of the portions of the tributary that are located within the extraction area (see Key Natural Heritage Features schematic on drawing 1 of 5) shall be
6. The maximum depth of limestone in Phase 1B is approximately 31 metres and shall be extracted in three lifts.7. The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts.	part of a request for review by DFO and DFO requirements shall be complied with.
 6. The maximum depth of limestone in Phase 1B is approximately 31 metres and shall be extracted in three lifts. 7. The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. 8. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. 	I. A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with.
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. 	I. A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. 	 I. A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. <u>Noise</u> a. The quarry shall be limited to the following hours of operation:
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this 	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. <u>Noise</u>
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary 	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. Noise a. The quarry shall be limited to the following hours of operation: a.a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm.
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession 	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. <u>Noise</u> a. The quarry shall be limited to the following hours of operation: a.a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm.
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession Road 2 operational entrance to accommodate queuing highway trucks. All buildings and structures (including portable trailers and sheds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. Internal haul road locations will vary on the quarry floor as extraction progresses. 	 I. A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. Noise a. The quarry shall be limited to the following hours of operation: a.a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.c. No operations are permitted on Sundays or statutory holidays.
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession Road 2 operational entrance to accommodate queuing highway trucks. All buildings and structures (including portable trailers and sheds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. 	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. Noise a. The quarry shall be limited to the following hours of operation: a.a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.c. No operations are permitted on Sundays or statutory holidays. b. Acoustical Shielding b.a. When following the active face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phase, in order
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession Road 2 operational entrance to accommodate queuing highway trucks. All buildings and structures (including portable trailers and sheds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. Internal haul road locations will vary on the quarry floor as extraction progresses. As excavation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment and Processing Equipment used on-site may include portable crushers (both primary and secondary), a portable screening plant, a portable wash plant, rock drills, generators, 	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. <u>Noise</u> a. The quarry shall be limited to the following hours of operation: a.a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.c. No operations are permitted on Sundays or statutory holidays. b. Accountical Shielding b.a. When following the active face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phase, in order to maximize acountical shielding. b. Within Phase 1A, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Aggregate stockplies (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession Road 2 operational entrance to accommodate queuing highway trucks. All buildings and structures (including portable trailers and sheds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. Internal haul road locations will vary on the quarry floor as extraction progresses. As excavation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment used on-site may include portable crushers (both primary and secondary), a portable screening plant, a portable wash plant, rock drills, generators, stackers, conveyors, scrapers, excavators, extraction loaders, shipping loaders, haul trucks, highway trucks, water trucks, fuel trucks, maintenance trucks, explosive trucks, pickup trucks, and tree clearing equipment. 	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. <u>Noise</u> a. The quarry shall be limited to the following hours of operation: a.a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.c. No operations are permitted on Sundays or statutory holidays. b. Accoustical Shielding b.a. When following the active face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phase, in order to maximize acoustical shielding. b.b. Within Phase 1A, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but is permitted to operate atop Lift 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing), Lift 3, or on the quarry
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession Road 2 operational entrance to accommodate queuing highway trucks. All buildings and structures (including portable trailers and sheds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. As excavation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment used on-site may include portable crushers (both primary and secondary), a portable screening plant, a portable wash plant, rock drills, generators, stackers, conveyors, scrapers, excavation loaders, shipping loaders, haul trucks, highway trucks, water trucks, fuel trucks, maintenance trucks, explosive trucks, numery on scondary), a portable screening plant, a portable wash plant, rock drills, generators, stackers, conveyors, scraper, excavatori loaders, shipping loaders, haul trucks, highway trucks, water trucks, fuel trucks, maintenance trucks, explosive trucks, pickup trucks, and tree clear	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. <u>Noise</u> a. The quarry shall be limited to the following hours of operation: a.a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.c. No operations are permitted on Sundays or statutory holidays. b. Accoustical Shielding b.a. When following the active face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phase, in order to maximize acoustical shielding. b.b. Within Phase 1A, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but is permitted to operate atop Lift 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing), Lift 3, or on the quarry
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession Road 2 operational entrance to accommodate queuing highway trucks. All buildings and structures (including portable trailers and sheds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. Internal haul road locations will vary on the quarry floor as extraction progresses. As excavation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment used on-site may include portable crushers (both primary and secondary), a portable screening plant, a portable wash plant, rock drills, generators, stracters, explosive trucks, pickup trucks, and tree clearing equipment. Processing shall be located within the processing area identified on drawing 3 of 5 and remain a minimum of 30 metres from the licence boundary and 90 metres 	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. <u>Noise</u> a. The quarry shall be limited to the following hours of operation: a.a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.c. No operations are permitted on Sundays or statutory holidays. b. Accoustical Shielding b.a. When following the active face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phase, in order to maximize acoustical shielding. b.b. Within Phase 1A, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but is permitted to operate atop Lift 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing), Lift 3, or on the quarry
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Biasting shall be permitted Monday to Friday during davigith hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession Read 2 operational entrance to accommodate queuing highway trucks. All buildings and structures (including portable trailers and sheds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. Internal haul road locations will vary on the quarry floor as extraction progresses. As excavation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment and Processing Equipment used on-site may include portable crushers (both primary and secondary), a portable screening plant, a portable wash plant, rock drills, generators, explosive trucks, pickup trucks, and tree clearing equipment. Processing shall be located within the processing area identified on drawing 3 of 5 and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. Processing shall be located wit	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. <u>Noise</u> a. The quarry shall be limited to the following hours of operation: a.a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.c. No operations are permitted on Sundays or statutory holidays. b. Accoustical Shielding b.a. When following the active face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phase, in order to maximize acoustical shielding. b.b. Within Phase 1A, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but is permitted to operate atop Lift 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing), Lift 3, or on the quarry
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Agregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession Road 2 operational entrance to accommodate queuing highway trucks. All buildings and structures (including portable trailers and sheds) shall ternain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. As excavation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment and Processing Equipment used on-site may include portable crushers (both primary and secondary), a portable screening plant, a portable wash plant, rock drills, generators, statekers, conveyors, scrapers, excavators, extraction in darkers, hipping loaders, haul trucks, highway trucks, water trucks, fuel trucks, maintenance trucks, explosive trucks, fuel trucks, maintenance trucks, explosive trucks, shall be located within the processing area identified on drawing 3 of 5 and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use.	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. 5. <u>Noise</u> a. The quarry shall be limited to the following hours of operation: a.a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.c. No operations are permitted on Sundays or statutory holidays. b. Accoustical Shielding b.a. When following the active face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phase, in order to maximize acoustical shielding. b.b. Within Phase 1A, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but is permitted to operate atop Lift 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing), Lift 3, or on the quarry
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession Road 2 operational netration al encommodate queuing highway trucks. All buildings and structures (including portable trailers and sheds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. Internal haul road locations will vary on the quarry floor as extraction progresses. As excavation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment and Processing Equipment used on-site may include portable crushers (both primary and secondary), a portable screening plant, a portable wash plant, rock drills, generators, stracters, conveyors, scrapers, extraction loaders, shipping loaders, haul trucks, highway trucks, water trucks, fuel trucks, maintenance trucks, explosive trucks, including property with a residential use. Processing shall be located within the processing area identified on drawing 3 of 5 and remain a	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. Noise a. The quarry shall be limited to the following hours of operation: a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.C. No operations are permitted on Sundays or statutory holidays. b. Accoustical Shielding b.a. When following the active face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phase, in order to maximize acoustical shielding. b.b. Within Phase 14, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but is permitted to operate atop Lift 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing). Lift 3, or on the quarry floor.
 Processing shall be located within the processing area identified on drawing 3 of 5 and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Biasting shall be permitted in two phases simultaneously to allow for transition between phases. Biasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will byically occur once per week but may occur more frequently based on operational needs. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from a property with a residential use. Internal haul road locations will vary on the quarry floor as extraction progresses. A se excavation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment and Processing Equipment used on-site may include portable crushers (both primary and secondary), a portable screening plant, a portable wash plant, rock drills, generators, stephese, excavators, extraction hoders, shipping loaders, haul trucks, highway trucks, fuel trucks, fuel trucks, maintenance trucks, explosive trucks, pickup trucks, and tree clearing equipment. Processing shall be located within the processing area identified on drawing 3 of 5 and remain a minimum dr30 metres from the licence boundary and 90 metres from a property with a residential use. A wash pond and sump will initially move with the equary face in Phases 1A and 1B until the maximum depth is reac	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. Noise a. The quarry shall be limited to the following hours of operation: a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.C. No operations are permitted on Sundays or statutory holidays. b. Accoustical Shielding b.a. When following the active face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phase, in order to maximize acoustical shielding. b.b. Within Phase 14, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but is permitted to operate atop Lift 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing). Lift 3, or on the quarry floor.
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted Monday to Friday during daylight hours (excluding statutory holidays) in accordance with the hours specified in note B.4 on this drawing. Blasting will typically occur once per week but may occur more frequently based on operational needs. Aggregate stockpiles (including recyclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a rasidential use. An offica/scale house and weight scale shall be permitted on-sile. The office/scale house and weight scale shall be a minimum of 100 metres from the licence boundary and 90 metres from a property with a rasidential use. An offica/scale house and weight scale shall be permitted on-sile. The office/scale house and weight scale shall be a minimum of 100 metres from the licence boundary and 90 metres from a property with a residential use. An albuilding and structures (including rootable trailers and sheds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. Equipment and Processing Equipment used on-sile may include portable cruchers (both primary and secondary), a portable screening plant, a portable wash plant, rock dills, generators, stackfors, convergors, screense, scree	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. Noise a. The quarry shall be limited to the following hours of operation: a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.C. No operations are permitted on Sundays or statutory holidays. b. Accoustical Shielding b.a. When following the active face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phase, in order to maximize acoustical shielding. b.b. Within Phase 14, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but is permitted to operate atop Lift 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing). Lift 3, or on the quarry floor.
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be parmitted in two phases simultaneously to allow for transition between phases. Basting shall be parmitted in two phases simultaneously to allow for transition between phases. Basting shall be parmitted in two phases simultaneously to allow for transition between phases. Basting shall be parmitted in two phases simultaneously to allow for transition between phases. Basting shall be parmitted in two phases simultaneously to allow for transition between phases. Basting shall be parmitted in two phases simultaneously to allow for transition between phases. An officio scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 30 metres from the licence boundary and 80 metres from a property with a residential use. An officio scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession Rad 2 operational entrance to accommodate queuing highway trucks. Internal haul road locations will vary on the quarry floor as extraction progressive rehabilitation shall commence. Equipment used on-site may include portable crushers (both primary and secondary), a portable screening plant, a portable weah plant, rock drills, generators, stackers, onveyors, scrapers, excavators, extraction loaders, shipping loaders, haul trucks, highway trucks, water trucks, fuel trucks, maintenane trucks, stackers, onveyors, scrapers, excavators, extraction loaders, shipping loaders, haul trucks, highway trucks, water trucks, fuel trucks, maintenanes trucks, stackers, onveyors, scrapers, excavators, extraction loaders, shipping loaders, haul trucks, highway trucks	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. m. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. Noise a. The quarry shall be limited to the following hours of operation: a. Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.b. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. a.C. No operations are permitted on Sundays or statutory holidays. b. Accoustical Shielding b.a. When following the active face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phase, in order to maximize acoustical shielding. b.b. Within Phase 14, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but is permitted to operate atop Lift 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing). Lift 3, or on the quarry floor.
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Bissting shall be permitted in two phases simultaneously to allow for transition between phases. Bissting shall be permitted in two phases simultaneously to allow for transition between phases. Bissting shall be permitted in two phases simultaneously to allow for transition between phases. Bissting shall be permitted on the phase 2B is approximately 35 metres and shall be extracted in three lifts. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the licence boundary and 90 metres from a property with a residential use. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be arminum of 100 metres from the Concession frame transection communate queuing fighway trucks. Al buildinge and shuckures (including portable trailers and sheds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. A seawation resofts the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment and Processing Sa excavation resofts the limit of extraction or maximum depth, progressive rehabilitation shall commence. Processing shall be located within the processing area identified on drawing 3 of 5 and remain a minimum of 30 metres from the licence boundary and 90 metres from the licence boundary and 90 metres from the licence boundary and 90 metres from surgery site shall be antified on the plan view of this d	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complied with. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. Notee The quary shall be limited to the following hours of operation:
 The maximum depth of limestone in Phase 2A is approximately 35 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Basting shall be permitted Monday to Finday during daylight hours (excluding statutary holidays) in accordance with the hours specified in note B.4 on this dawing. Easies will be permitted for the permitted in the phase shall be permitted in the phase shall be permitted on site. The office/scale house and weigh scale shall be a minimum of 30 metres from the licence boundary and 95 metres from the concession Read 2 operational entrance to accommodate qualing lightway trucks. An office/scale house and weigh scale shall be permitted on-site. The office/scale house and weigh scale shall be a minimum of 100 metres from the Concession Read 2 operational entrance to accommodate qualing lightway trucks. Minimum chall cread locations will vary on the quary floor as extraction progresses. A secontation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment trued on-site may include portable crushers (both primary and secondary), a portable screening plant, a portable wash plant, rock drills, generators, stracters, extraction loaders, shapping loaders, haul trucks, hightway trucks, that trucks, maintenance trucks, extracter from a property with a residential use. Processing thal be located within the processing area identified on drawing 3 of 5 and remain a minimum of 30 metres from the icence boundary and 90 metres from the icence boundary and 90 metres from the located within the procession (adentified on the plan view of this drawing. Processing thal be located within the procession of permanent sump shall only be discharged in the s	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be complete with. The locanse shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. Notes In the quarry shall be limited to the following hours of operation: Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7.00 am and 6.00 pm, and on Saturdays between 7.00 am and 12.00 pm. Processing, loading and shipping is permitted Monday to Friday between 5.30 am and 6.00 pm, and on Saturdays between 7.00 am and 12.00 pm. No operations are permitted on Sundays or statutory holdays. No operations are permitted on Sundays or statutory holdays. No operations are permitted an Sundays or statutory holdays. Whin Press 1, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but is permitted to operate atop Lift 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing). Lift 3, or on the quary foor.
 P. The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Basing shall be permitted in two phases simultaneously to allow for transition between phases. Aggregate stockples (including recyclable materia) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from the licence boundary and 90 metres from a property with a residential use. All buildings and structures (including portable trailers and shelds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. All buildings and structures (including portable trailers and shelds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. All buildings and structures (including portable trailers and shelds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. All buildings and structures (including portable trailers and shelds) shall remain a minimum of 30 metres from the licence boundary and 90 metres from the quary floor as oxtraction progresses. A scavastion reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment used Orscale within the processing anea identified on drawing 3 of 5 and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. Trocupiont the life of the operation, water from the temporary or permanent sump is identified on the pan wite of this drawing. Refer to the Water Resources no	 A request for project review shall be submitted to DFO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DFO requirements shall be compiled with. The licensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. Noise The quary shall be limited to the following hours of operation: Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. Processing, loading and shipping is permitted Monday to Friday between 5:30 am and 6:00 pm, and on Saturdays between 7:00 am and 12:00 pm. No operations are permitted on Sundays or statutory holidays. Accustical Shielding No operations graph and the primary crusher shall be located as close as possible to the excavated face of each phase, in order to maximize acoustical shielding. Within Phase 1A, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 1, but is permitted to operate atop Lift 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing). Lift 3, or on the quary box
 The maximum depth of linestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of linestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted for the phases simultaneously to allow for transition between phases. Aggregate stockpiles (including requilable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from the licence boundary and 90 metres from a property with a residential use. An offselozabe house and weigh estable hall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a residential use. An offselozabe house and weigh estable hall be partited on state. The offselozabe house and weigh scale shall be an inimum of 100 metres from the Concession Read 2 operational entrains on the quarry floor as extraction progresses. A excavation reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Equipment and Processing A subject and bound on alle may include portable crusters (both primary and secondary), a portable screening paint, aportable wash plant, rock dills, generators, from a property with a residential dwall free dealing estiphyment. A metric conversion: Scapers, escavators, escapers, escavators, esca	 A request for project review shall be submitted to DPO for the removal of Tributary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DPC requirements that all be complied with. Incensee shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. Note and a schematic of the schematic on drawing is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 1:200 pm. Processing, Leading and shipping is permitted Monday to Friday between 7:00 am and 6:00 pm, and on Saturdays between 7:00 am and 1:200 pm. Processing, Leading and shipping is permitted Monday to Friday between 7:00 am and 1:200 pm. No operations are permitted on Sundays or staturary holidays. Accoustical Shielding Mitten following the acbe face of extraction, the primary crusher shall be located as close as possible to the excavated face of each phases, in order to maximize accoustical shielding. When Phases 1A, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate at pLH 2 (with the exception of "Noise Attenuation Area 3" identified on the plan view of this drawing). LH 3, or on the quary foor.
 The maximum depth of limestone in Phase 2A is approximately 33 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Blasting shall be permitted in two phases simultaneously to allow for transition between phases. Aggregate stockples (including recycliable material) shall be located within the limit of extraction and neural neuron. Apgregate stockples (including recycliable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the licence boundary and 20 metres from the concession Pead 2 coentational entrance to accommodate guessing hydroxy trucks. An officiencie house and weigh scale shall be permitted on alls. The officienciab house and weigh scale shall be a minimum of 30 metres from the Concession Pead 2 coentational entrance to accommodate guessing hydroxy trucks. Internal haul road locations will vary on the quarry foor as extraction progressive rehabilitation shall commence. Extraction reaches the limit of extraction or maximum depth, progressive rehabilitation shall commence. Fugument and Processing Fugument and Processing Fugument and a sump will initially move with the quarry foor as extraction progressive rehabilitation shall commence. Frocessing shalls be located within the processing area identified on drawing 3 of 5 and remain a minimum of 30 metres from the licence boundary and 90 metres from the cleanes boundary and 90 metres from the licence boundary and	<list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item>
 The maximum depth of lineatone in Phase 2A is approximately 33 metres and shall be extracted in linea IIIs. The maximum depth of lineatone in Phase 2B is approximately 35 metres and shall be extracted in linea IIIs. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Base phase permitted in two phases simultaneously to allow for transition between phases. Aggregate studying the line permitted in note per week but may occur more frequently tased on operational neess. Aggregate studying the line permitted in one per week but may occur more frequently tased on operational neess. A of these base house and weigh asale shall be permitted on allow of the disclose and weigh scale shall be a minimum of 30 metres from the Concession a property with a readomation is accurring and purple tasks. A floatidings and structures (including perplatidit crastring) shall be heating with the parmitted on the structure and purple stale and the structure and purple stale and shall be extracted in minimum of 30 metres from the Concession a property with a readomation is accurring and purple shall be permitted on the structure and purple stale and shall be actual within the processing area structures (perpleting in property with a readomation of maximum depth, progressive relatabilitation shall commence. Equipment and Processing A wash pond and sump will initially move with the quarry face a scheduling progressive relatabilitation and prove structures (perpleting area startified on drawing 3 of 5 and remain a minimum of 30 metres from the icence boundary and 90 metres from the icence boundary and 90 metres from the icence boundary and 90 metres from the structures and prove and structures (perpleting the readomatic permitted in the progressive relatabilitation shall commence. Fue approprint than a calcure structure and perpleting the approprint of a	 A request for project review shall be submitted to DPO for the removal of Thiutary G (see Key Natural Heritage Features schematic on drawing 1 of 5 for location) and DPO requirements shall be complied with: Incenses shall implement the additional Natural Environment notes under Section E on drawing 4 of 5. Nome The quarry shall be limited to the following hours of operation: Aggregate extraction, including drilling and primary crushing is permitted Monday to Friday between 7.00 am and 8.00 pm, and on Saturdays between 7.00 am and 12.00 pm. Processing, loading and shipping is permitted Monday to Friday between 7.00 am and 8.00 pm, and on Saturdays between 7.00 am and 12.00 pm. Processing, loading and shipping is permitted Monday to Friday between 7.00 am and 12.00 pm. No operations are permitted on Sundays or stabilizery holdays. Accurate Shielding More following the active face of extraction, the primary crusher shall be located as close as possible to the excaveled face of each phase, in order to maximize accurated in hidding. Writin Phase 1A, the processing plant is permitted to operate at grade. Within all other phases, the primary crusher shall not operate atop Lift 2 (with the exception of "Noise Attenuation Area 3' identified on the plan view of this drawing), Lift 3, or on the quary for.
 P. The maximum depth of limestone in Phase 2A is approximately 35 metres and shall be extracted in three lifts. The maximum depth of limestone in Phase 2B is approximately 35 metres and shall be extracted in three lifts. Extraction shall be permitted in the phases simultaneously to allow for transition between phases. Aggregate absolgine (including legiclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the locars specified in note 8.4 on this desire, Bassing Blasting will typically cocur once per work but may occur more frequently based on operational neods. An officiencial human depth of limestone in Phase 2B is approximately 35 metres and shells be extracted in shore frequently based on operational neods. Aggregate absolgine (including legiclable material) shall be located within the limit of extraction and remain a minimum of 30 metres from the ticence boundary and 50 metres from the ticence boundary and 50 metres from the concession Research and readons will way on the quary floc as extraction progression rehabilitation shall commence. Fugureent and Proceesing Sectoreant and Proceesing Sectoreant and Proceesing and Bassing and Bassing and Bassing Bassing, Bassing Mall Way, and State and State Bassing Bassing, Bassing Mall Way on the quary floc as extraction progression rehabilitation shall commence. Fugureent and Proceesing and Bassing Bassing Mall Way on the quary floc as extraction progression rehabilitation shall commence. Fugureent and Proceesing and Bassing Bassing Mall Way on the quary floc as extraction progression rehabilitation shall commence. Fugureent and Proceesing and Bassing Bassing Mall Way on the quary floc as extraction progression rehabilitation shall commence. Fugureent and Proceesing and Bassing Bassing Mall Way on the quary floc as extraction progression rehabilitation	<list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item>
 The maximum deph of lineatone in Phase 2A is approximately 30 meters and shall be extracted in three lifts. The maximum deph of lineatone in Phase 2B is approximately 30 meters and shall be extracted in three lifts. Extraction shall be parmited in the phases simultaneously is allow for transition between phases. Extraction shall be parmited in the phases simultaneously is allow for transition between phases. A shall be detailed in the phases simultaneously is allow for transition between phases. A shall be detailed in the phase simultaneously is allow for transition between phases. A shall be detailed in the phase simultaneously is allow for transition in tedes. A collisional and the phase simultaneously is allow for transition in tedes. A collisional and the phase simultaneously is allow for transition in tedes. A collisional and the phase simultaneously is allow for transition of the phase simultaneously is allow for transition interest. A collisional and transition reaction and shall be particular interest. A building and structures (including ortabis theirs and sheld) shall erratin a minimum of 30 metres from the licence boundary and 50 metres form a property with a secontrabial equality physicy brocks. A building and structures (including ortabis theirs and sheld) shall erratin a minimum of 30 metres from the licence boundary and 50 metres from the licence boundary and 50 metres from the licence boundary and 50 metres from the licence boundary of 30 metres from the licence boundary and 50 metres from the licence boundary and 5	<list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item>
 The maximum depth of lineatone in Phase 2A is approximately 33 metres and shall be extracted in three IIIs. The maximum depth of lineatone in Phase 2A is approximately 35 metres and shall be extracted in three IIIs. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Extraction shall be permitted in two phases simultaneously to allow for transition between phases. Aggregate stockplate (including including including any case more frequently timed on operational metric. Aggregate stockplate (including including including including any case more frequently timed on operational metric. An officiascafe house and weigh acide shall be permitted on state. The office/scafe house and weigh scale shall be a mitimum of 50 metres from the incence boundary and 90 metres from the incence boundary and 90 metres from a property with a maximum physician biologica and stucks. Al buding and stucks: (including orbitale traters and sheels) shall remain a minimum of 30 metres from the incence boundary and 90 metres from a property with a maximum bight, progressive nebabilitation shall commence. Equipment and Processing A construction entry isolide portable traters and sheels) shall remain a minimum of 30 metres from the licence boundary and 90 metres from a property with a statemetical set. A construction entry isolide portable crusters (port primary and socondary), a portable screening plant, a portable weekh plant, reod drills, generation, stateweek, and the algory and socondary) at portable screening plant, a portable screening bar, a portable weekh plant reod drills, generation, stateweek, and and state algory and social set and bar and state algory and social set and bar and state algory and social set and shall be approved and analysis. Processing shall be exitated an set. Processing shall be mitigated on set.<td><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></td>	<list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item><list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item></list-item>
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d. Indigenous communities with interest in the site shall be further engaged, including communities already engaged and any expressing interest in the

intervening time between stages. e. If the proponent determines they want to extract the protected area, they must hire a licensed archaeologist to complete Stage 3 and proposed a Stage 4 mitigation strategy for review by MCM.

ne Corbill (BdGt-23) Site is required. ed at the limits of the 70 metre protect/avoid area as part of the implementation of the strategy or as part of granting the

ne Bruce Well (BdGt-24) Site is required.

owing hours of operation:

----- Lot 14

b.d. Berms 2, 3, 4, 5, 6 and 9 noted in Table 1 may be constructed of any earthen material (i.e. overburden or extracted/processed aggregate materials). Berms 2 and 3, which will shield the processing area while operating at grade, may be constructed of processed aggregate materials provided they are established as soon as sufficient materials become available following initial startup of the processing area at grade. c. Phase 1A c.a. Berm 1 shall be constructed prior to commencement of operations in Phase 1A, along with Berms 2 and 3 on the north and west/south sides of the processing area, respectively, while operating at grade. See Noise notes P.5.d.a and P.5.f.a on this drawing for additional information. c.b. Following depletion of Lift 1 material in the initial extraction area and relocation of the processing area to the top of Lift 2, Berms 2 and 3 may be removed and Berm 4 through 6 shall be constructed prior to extraction within the balance of Phase 1A. c.c. Following depletion of Lift 2 and 3 material and relocation of the processing area to the quarry floor, Berms 4 through 6 may be removed. c.d. Operation of the rock drill and primary crusher shall be restricted to between 7:00 am and 6:00 pm and shall not take place simultaneously in any given hour (i.e. only one of the two may operate at a time). c.e. When the rock drill is operated atop Lift 1 within the "Noise Attenuation Area 1" identified on the plan view of this drawing, it shall be accompanied by localized shielding that breaks the line-of-sight between the rock drill and location R01 (see Receptors Key Map on this drawing). d. Phase 1B d.a. Berm 7 shall be constructed prior to commencement of operations in Phase 1B for noise attenuation. However, to facilitate construction of the habitat corridor. Berm 7 shall be constructed prior to extraction in Phase 1A.

Table 1: Summary of Noise Berm Dimension (m)

Height

8

11

Length

295

d.b. Operation of the rock drill and primary crusher shall be restricted to between 7:00 am and 6:00 pm and shall not take place simultaneously in any given hour (i.e. only one of the two may operate at a time). e. Phase 2A

e.a. Berms 8 and 9 (the latter of which is on the west/south sides of the processing area) shall be constructed prior to commencement of operations in Phase 2A.

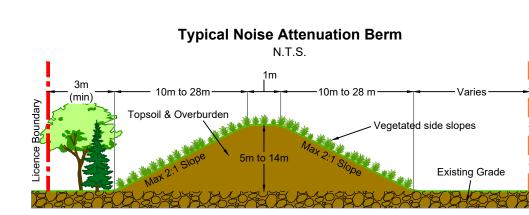
- given hour (i.e. only one of the two may operate at a time).
- e.c. When the rock drill is operated atop Lift 1 within the "Noise Attenuation Area 2" identified on the plan view of this drawing, it shall be accompanied by localized shielding that breaks the line-of-sight between the rock drill and location R01 (see Receptors Key Map on this drawing). e.d. Within the "Noise Attenuation Area 2" or the "Noise Attenuation Area 3" identified on the plan view of this drawing, the primary crusher shall not

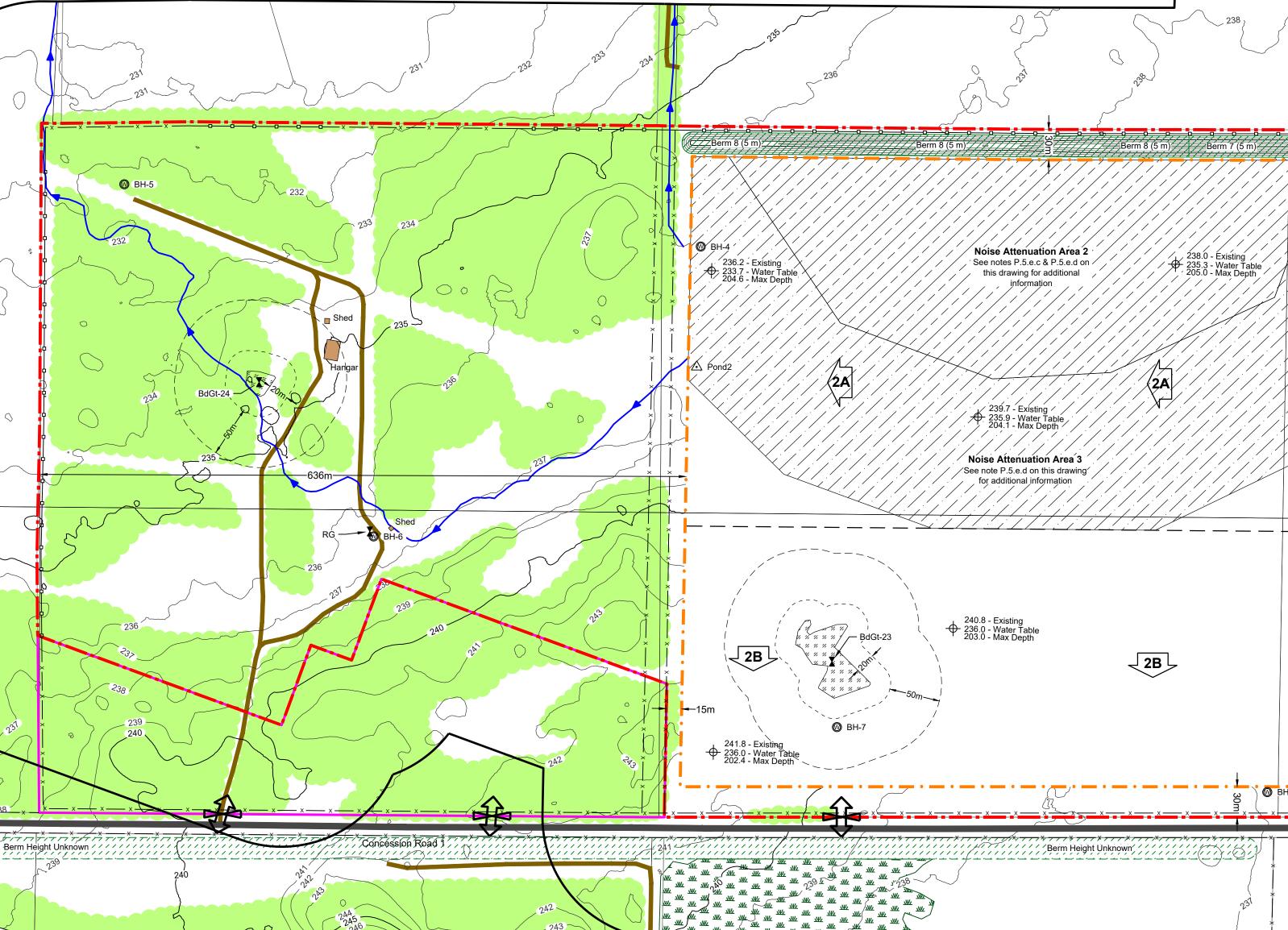
operate atop Bench 2, but is permitted to operate atop Bench 3 or on the floor of the quarry. f. Phase 2B f.a. Berm 10 shall be constructed prior to commencement of operations in Phase 2B for noise attenuation. However, to eliminate future disruptions to

- Receptor 02, Berm 10 shall be constructed concurrently with Berm 1 prior to extraction in Phase 1A. f.b. Operation of the rock drill and primary crusher shall be restricted to between 7:00 am and 6:00 pm and shall not take place simultaneously in any given hour (i.e. only one of the two may operate at a time).
- g. Equipment Restrictions g.a. The drill and processing equipment employed within the subject licence area shall be limited to those detailed in this study, with sound power levels not greater than those in Table 2 below. All mobile construction equipment used to prepare for, rehabilitate, or maintain the operations shall produce sound levels which comply with MECP Guidelines NPC-115. Table 2: Source Sound Power Levels [dBA re: 10⁻¹² Watts] Source Type / Name Rock Drill (quantity 1) Processing Area (secondary crusher, screens, wash plant, generators, etc.) Primary Crusher (quantity 1) On Level Grade
- On Decline Ramps (no Jake Brake) Highway Trucks (each) On Incline Ramps h. Variations h.a. It is recognized that advancements of equipment or different configurations may allow additional equipment or equipment to be substituted for certain
- activities while still meeting MECP guidelines. h.b. Variations to the noise control measures may be permitted, provided that the sound level revisions can demonstrably meet the applicable MECP limits as confirmed through documentation by a professional engineer. Prior to modification, notification shall be given to the MNRF. i. Vacant Lots
- i.a. An updated Noise Impact Assessment, prepared by a professional engineer, shall be submitted to the MNRF within 12 months following the quarry operator receiving notification of a building permit issued for a noise-sensitive use on the properties designated as VL1 through VL4 and/or VL6 in the Noise Impact Assessment completed by HGC Engineering dated October 2023. If the updated study concludes that the sound levels of the quarry may not comply with the applicable limits, the report shall include the following: i.a.a. Details regarding the noise control measures required to reduce the sound levels of the quarry to comply with the applicable limits; i.a.b. A timetable for implementation of the noise control measures, including dates for achieving compliance with specific milestones;
- i.a.c. A timetable for submitting further assessments to demonstrate compliance with the applicable sound level limits at the properties designated as VL1 through VL4 and/or VL6.

6. <u>Traffic</u>

- on Highway 12 at Concession Road 2.
- b. Prior to shipping, the Licensee shall enter into an agreement with the Township of Ramara to upgrade Concession Road 2 from the entrance/exit to Highway 12.
- c. The quarry's gate house/scale shall be located 100 m from Concession Road 2 to accommodate queuing of trucks on-site.
- 7. <u>Water Resources</u>
- a. Prior to the start of water taking and/or water discharge, a Permit to Take Water (PTTW) and an Environmental Compliance Approval (ECA) shall be obtained and the licensee shall operate in compliance with these approval instruments, including the associated monitoring and reporting. The proposed
- b. The Licensee shall implement the Complaints Response Program as outlined in Section 12 of the Level 1 and 2 Hydrogeological and Hydrological report prepared by Azimuth Environmental Consulting Inc. dated December 2023 in the event of a water well interference complaint.





Lot 13

The following noise berms, the locations of which are depicted on the plan view of this dra	wing
are summarized in Table 1 below:	

Berm

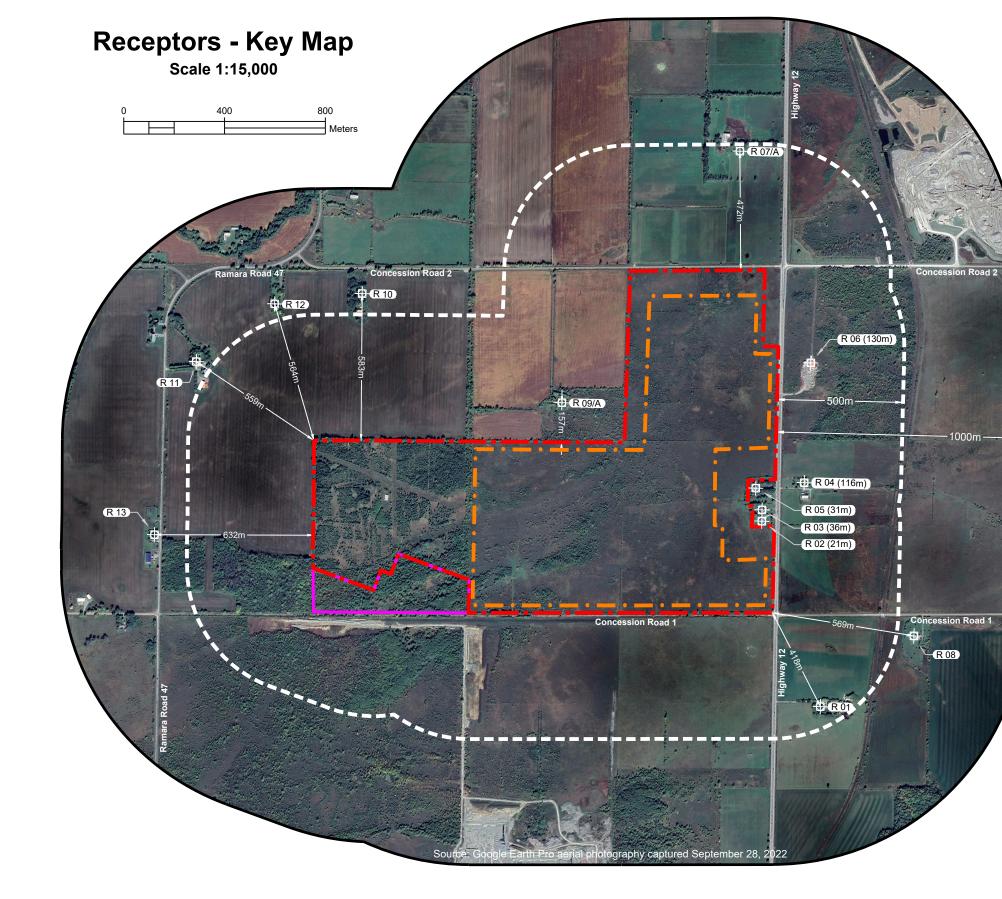
ng and drawing 3 of 5, and their relative heights/extents

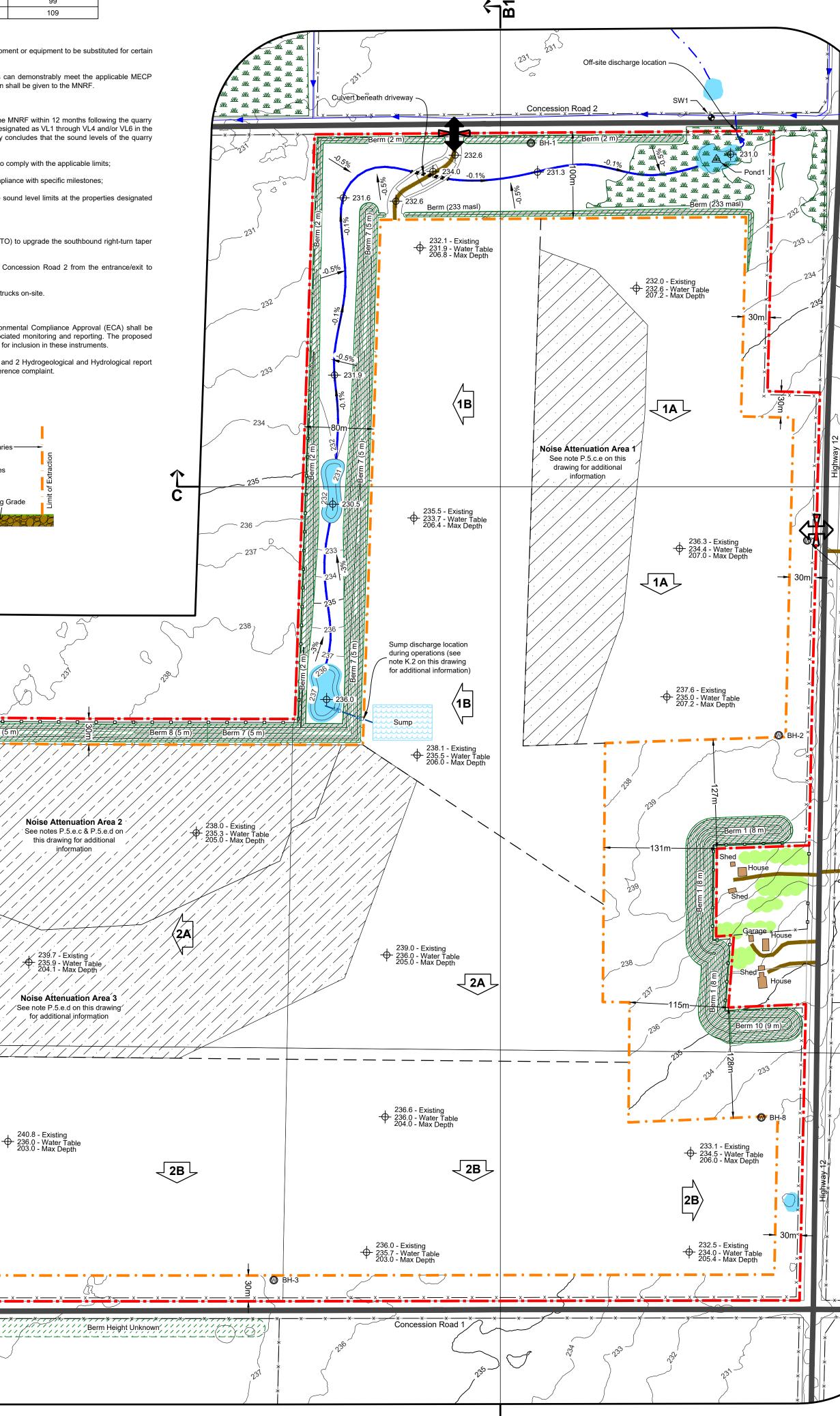
e.b. Operation of the rock drill and primary crusher shall be restricted to between 7:00 am and 6:00 pm and shall not take place simultaneously in any

ound Power Level
120
120
121
102
99
109

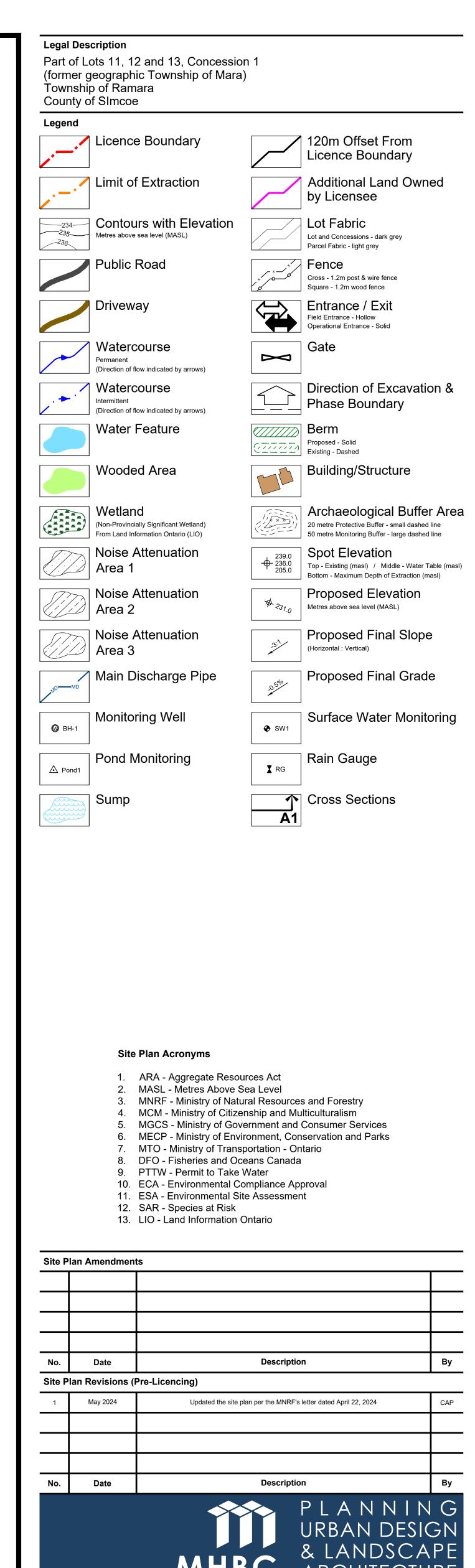
a. Prior to shipping, the Licensee shall enter into an agreement with the Ministry of Transportation Ontario (MTO) to upgrade the southbound right-turn taper

groundwater and surface water monitoring programs outlined in Section 13 of this report shall be considered for inclusion in these instruments.





Lot 11



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MNRF Stamp	MHBC Stamp	
	Christopher Poole	N
	Is authorized by the Ministry of Natural Resources and Forestry	
	pursuant to Subsection 0.2(3)(f)	
	of Ontario Regulation 244/97 to prepare and certify site plans.	
	Christophen Pcole	8
Applicant		

LCP Quarry Limited 145 Adelaide Street West Suite 500 Toronto, Ontario M5H 4ES

Brechin Quarry

1646 & 1506 Highway 12 and 2440 & 2530 Concession Road 1, Brechin, Ontario, L0K 1B0 MNRF Licence Reference No. **Applicant's Signature**

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Drawing No.

----- Lot 10 ------

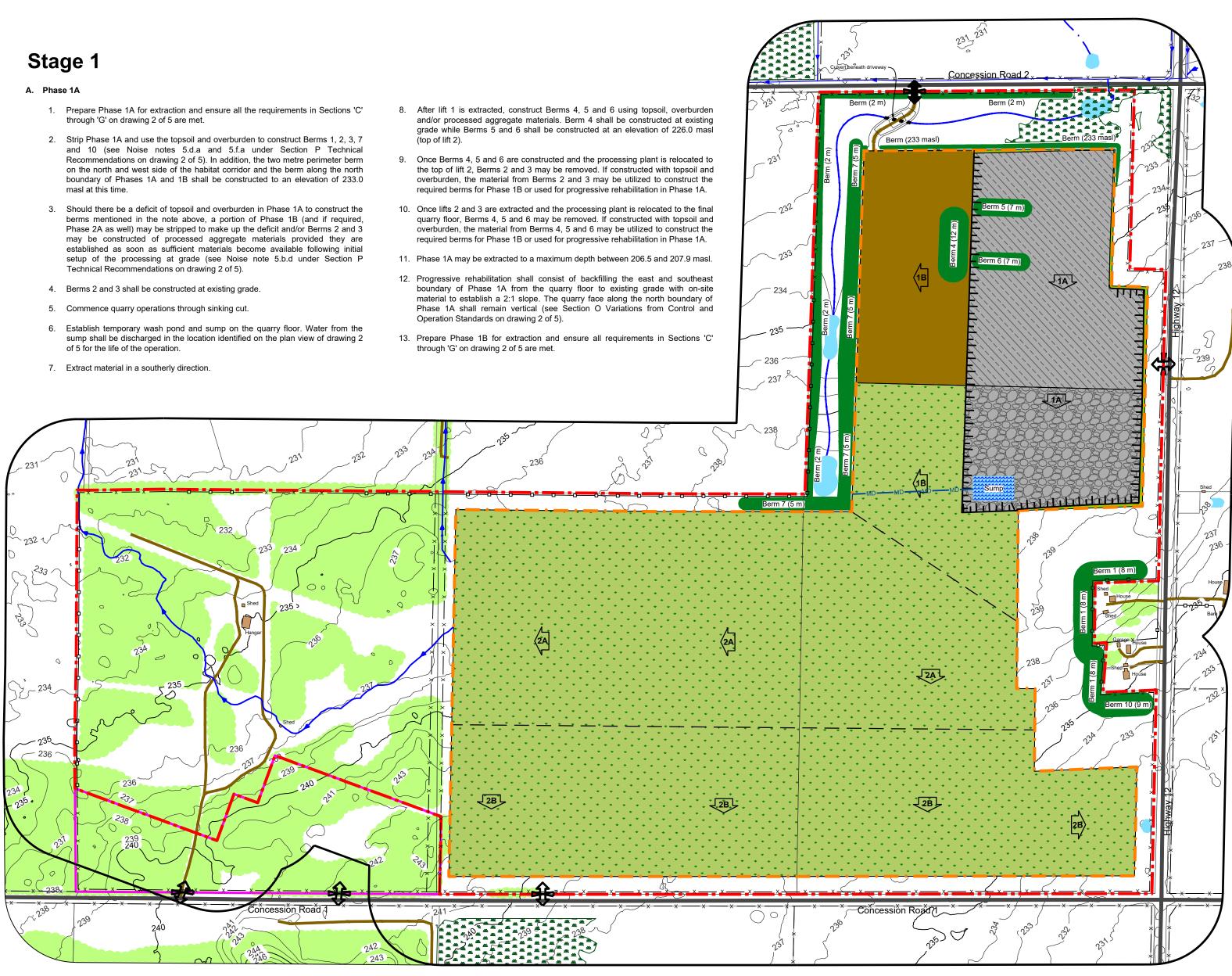
Genera

- 1. Extraction shall occur in four phases (Phases 1A, 1B, 2A and 2B) as shown on the plan view. 2. Phases do not represent any specific or equal time period.
- 3. Progressive and final rehabilitation shall be completed in direct correlation to the development of the quarry as the maximum extraction limits and depths are reached and enough area is available to ensure rehabilitation activities will not interfere with the production, stockpiling and processing of aggregate material.

- through 'G' on drawing 2 of 5 are met.
- Technical Recommendations on drawing 2 of 5).
- of 5 for the life of the operation.

- (top of lift 2).

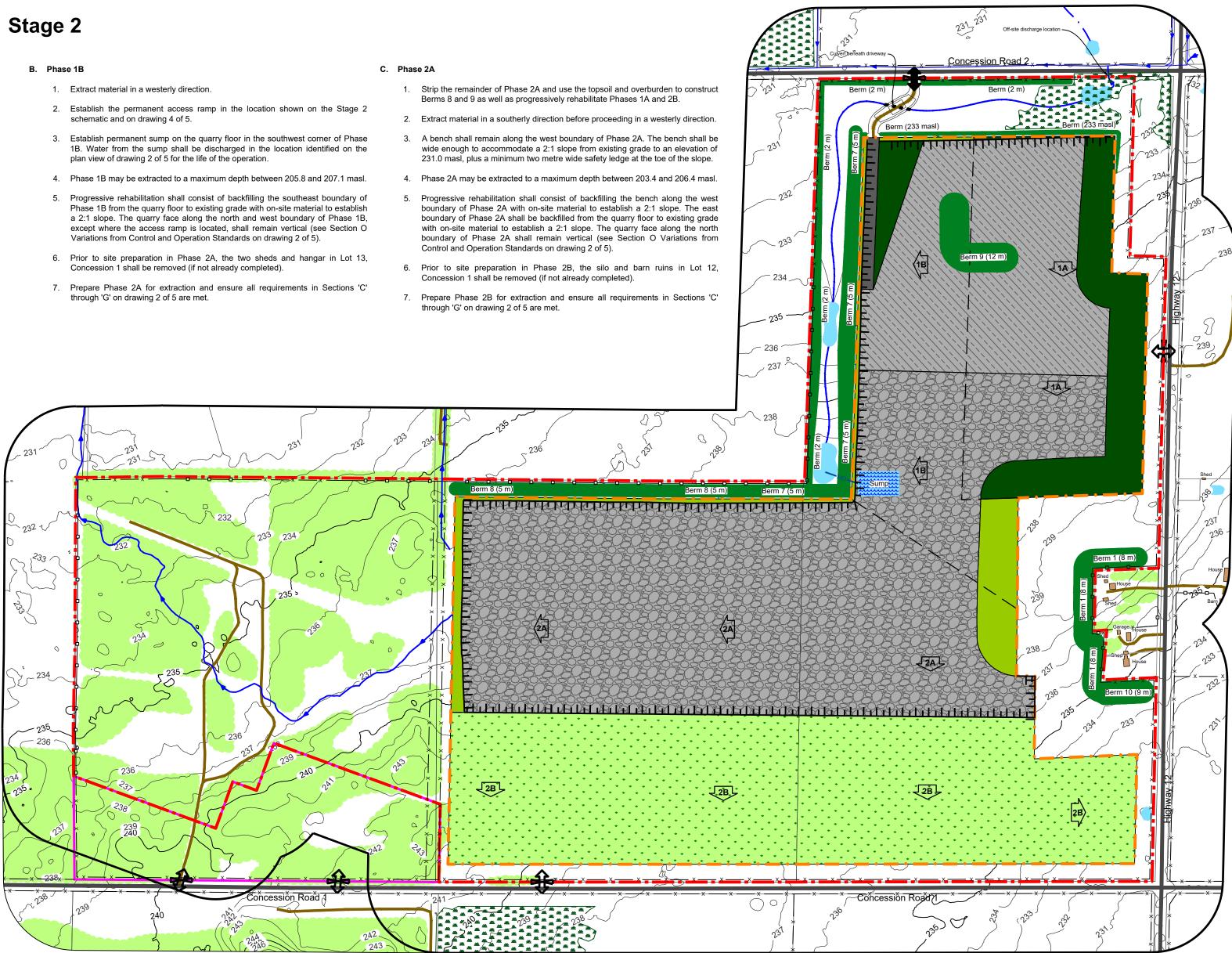
- Operation Standards on drawing 2 of 5).



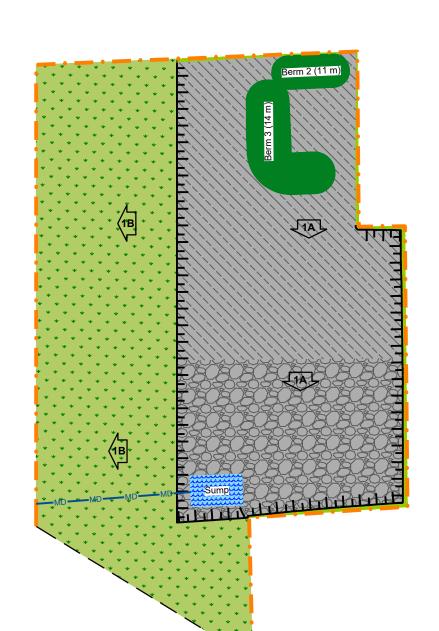
- schematic and on drawing 4 of 5.

- Concession 1 shall be removed (if not already completed).

- Berms 8 and 9 as well as progressively rehabilitate Phases 1A and 2B.
- Control and Operation Standards on drawing 2 of 5). Concession 1 shall be removed (if not already completed).
- through 'G' on drawing 2 of 5 are met.

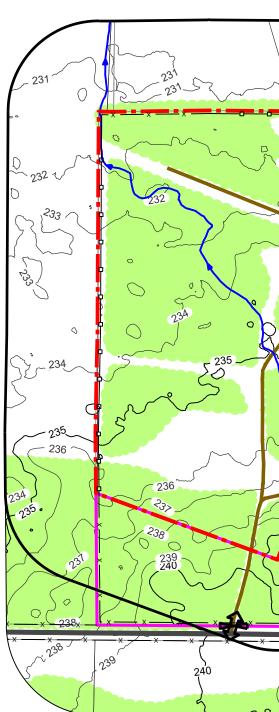


Required Berms in Phase 1



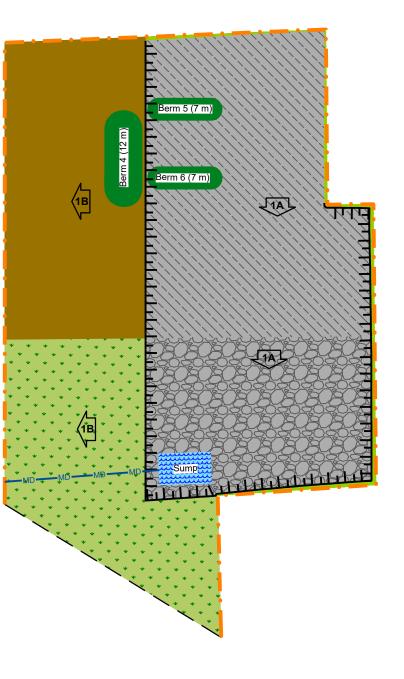
Stage 3

- D. Phase 2B



While Extracting Lift 1

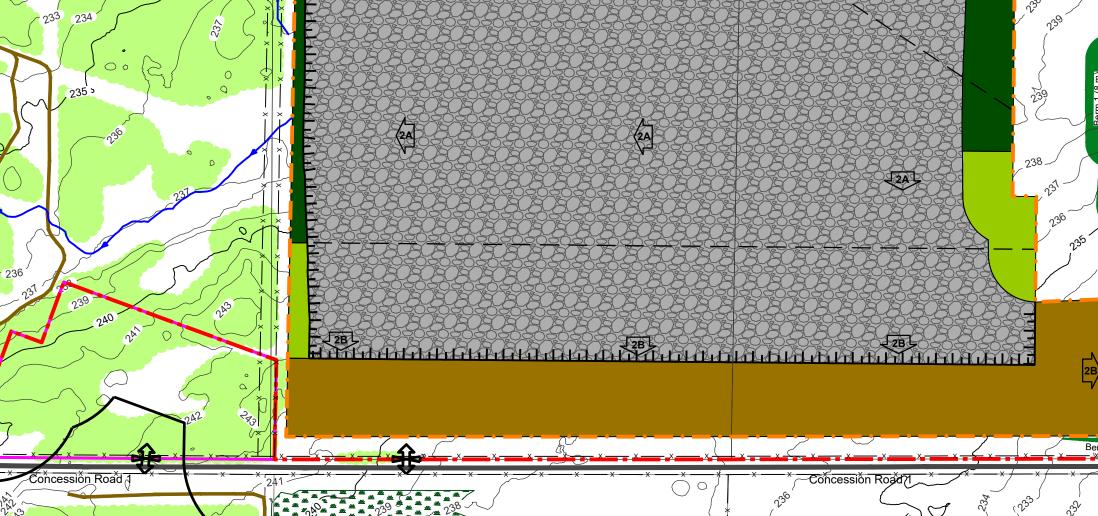
While Extracting Lifts 2 and 3

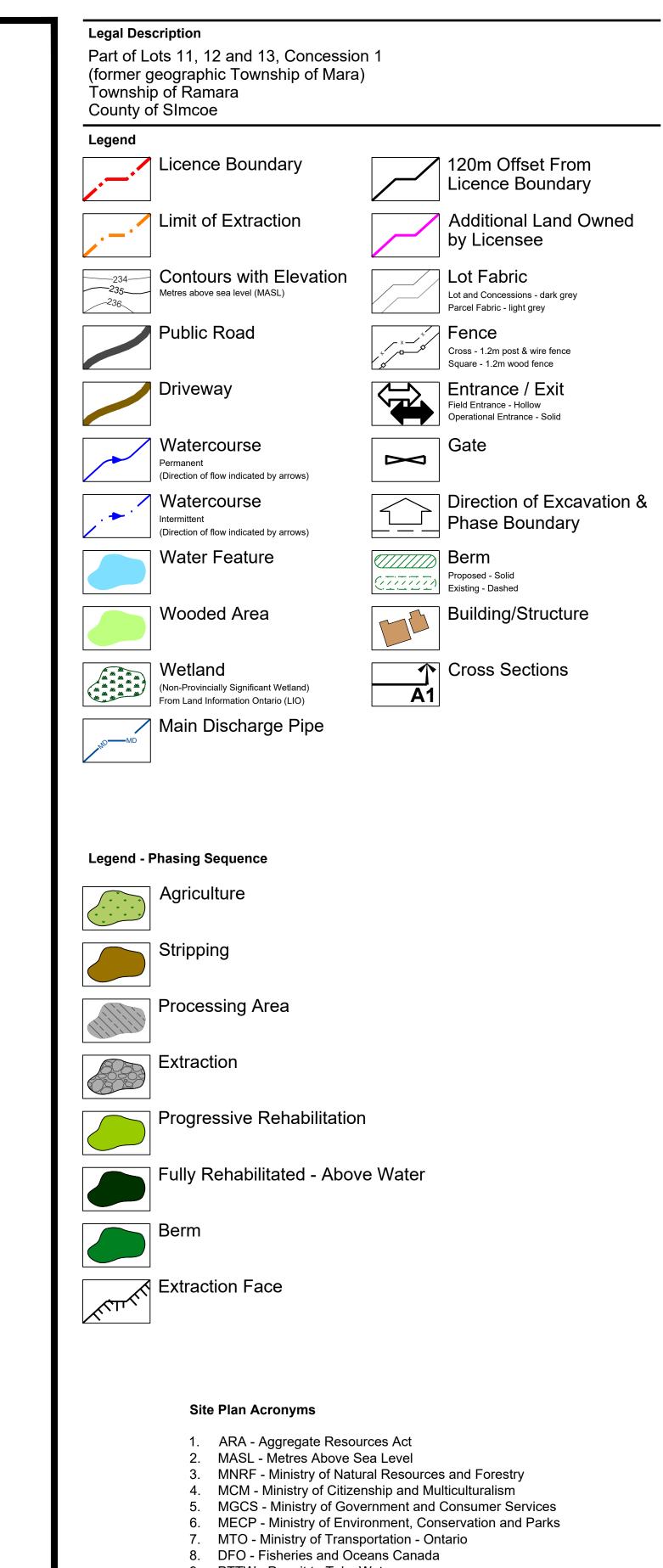


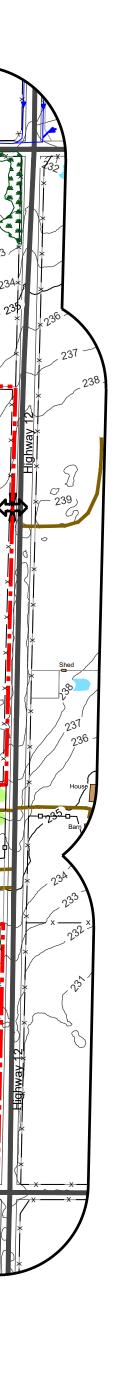
All Lifts Have Been Extracted



Off-site discharge location -<u>Concession Road 2 x ___ x __</u> <u>* * * * 1</u> 1. Strip Phase 2B and use the topsoil an overburden to construct the berm in the southeast corner of Phase 2B to an elevation of 233.0 masl and progressively rehabilitate Phases 2A and 2B. 2. Extract material in a southerly direction before proceeding in an easterly direction. 3. A bench shall remain in three locations along the south boundary (as shown on the plan view of drawing 4 of 5) and the entirety of the west boundary of Phase 2B. The bench shall be wide enough to accommodate a 2:1 slope from existing grade to an elevation 231.0 masl, plus a minimum two metre wide safety ledge at the toe of the slope. 4. Phase 2B may be extracted to a maximum depth between 202.2 and 206.7 masl. 5. Progressive rehabilitation shall consist of backfilling the the benches along the south and west and boundary for Phase 2B with on-site material to establish a 2:1 slope. The east boundary of Phase 2B shall be backfilled from the quarry floor to existing grade with on-site material to establish a 2:1 slope. Aside from the three side slopes established along the south boundary of Phase 2B, the remainder of the quarry face along the south boundary shall remain vertical (see Section O Variations from Control and Operation Standards on drawing 2 of 5). 6. Once the resource is depleted, and all the required side sloping established, pumping shall cease and the extracted area will begin to fill with water.







Project

Drawing No.

LIAL

	11. 12.	MECP - Ministry of Environment, Conservation and Parks MTO - Ministry of Transportation - Ontario DFO - Fisheries and Oceans Canada PTTW - Permit to Take Water ECA - Environmental Compliance Approval ESA - Environmental Site Assessment SAR - Species at Risk LIO - Land Information Ontario	
Site P	lan Amendmen	ts	
			<u> </u>
No.	Date	Description	Ву
	lan Revisions (l		
1	May 2024	Updated the site plan per the MNRF's letter dated April 22, 2024	CAP
			
No.	Date	Description	Ву
	113 CC	PLANNIN URBANDESIG & LANDSCA ARCHITECTU	GN VPE IRE
MNRF	⁵ Stamp	MHBC Stamp Christopher Poole Is authorized by the Ministry of Natural Resources and Forestry pursuant to Subsection 0.2(3)(f) of Ontario Regulation 244/97 to prepare and certify site plans. MMETAPANE Medic	V E
Applic	cant	LCP Quarry Limited 145 Adelaide Street West Suite 500	

Toronto, Ontario M5H 4ES

Brechin Quarry

1646 & 1506 Highway 12 and 2440 & 2530 Concession Road 1, Brechin, Ontario, L0K 1B0 MNRF Licence Reference No. Applicant's Signature

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3 of 5

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PROGRESSIVE REHABILITATION

A. General 1. Area calculations

- 1.1. Licence Boundary 151.4 ha
- 1.2. Limit of Extraction 91.5 ha
- 2. The maximum annual tonnage is 2,000,000 tonnes.
- 3. The maximum predicted water table within the limit of extraction varies between 231.5 masl and 236.0 masl. The maximum predicted water table is shown in each cross section on drawing 5 of

B. Phasing

- commence.
- on the plan view and described in the notes on drawings 2 and 3 of 5.
- next phase of extraction.
- C. Slopes and Grading 1. Progressive rehabilitation shall consist of backfilling the eastern excavation face, the western and southern excavation faces where benching is to remain as well as sloping and grading the habitat corridor within the setback. Quarry faces shall remain vertical below the final lake level and in select locations above the final lake level as depicted on the plan view on this drawing (see Section O Variations from Control and Operation Standards on drawing 2 of 5).
- 2. The access ramp in Phase 1B shall remain as part of the final rehabilitated landform.
- 3. Benches shall be backfilled with on-site material to establish a 2:1 slope, dressed with topsoil / overburden and seeded. 4. The excavation face along the eastern limit of extraction (in the location shown on the plan view
- of this drawing) shall be backfilled from the quarry floor to existing grade with on-site material to establish a 2:1 slope, dressed with topsoil / overburden and seeded. 5. No excess soil shall be imported on-site for rehabilitation purposes.

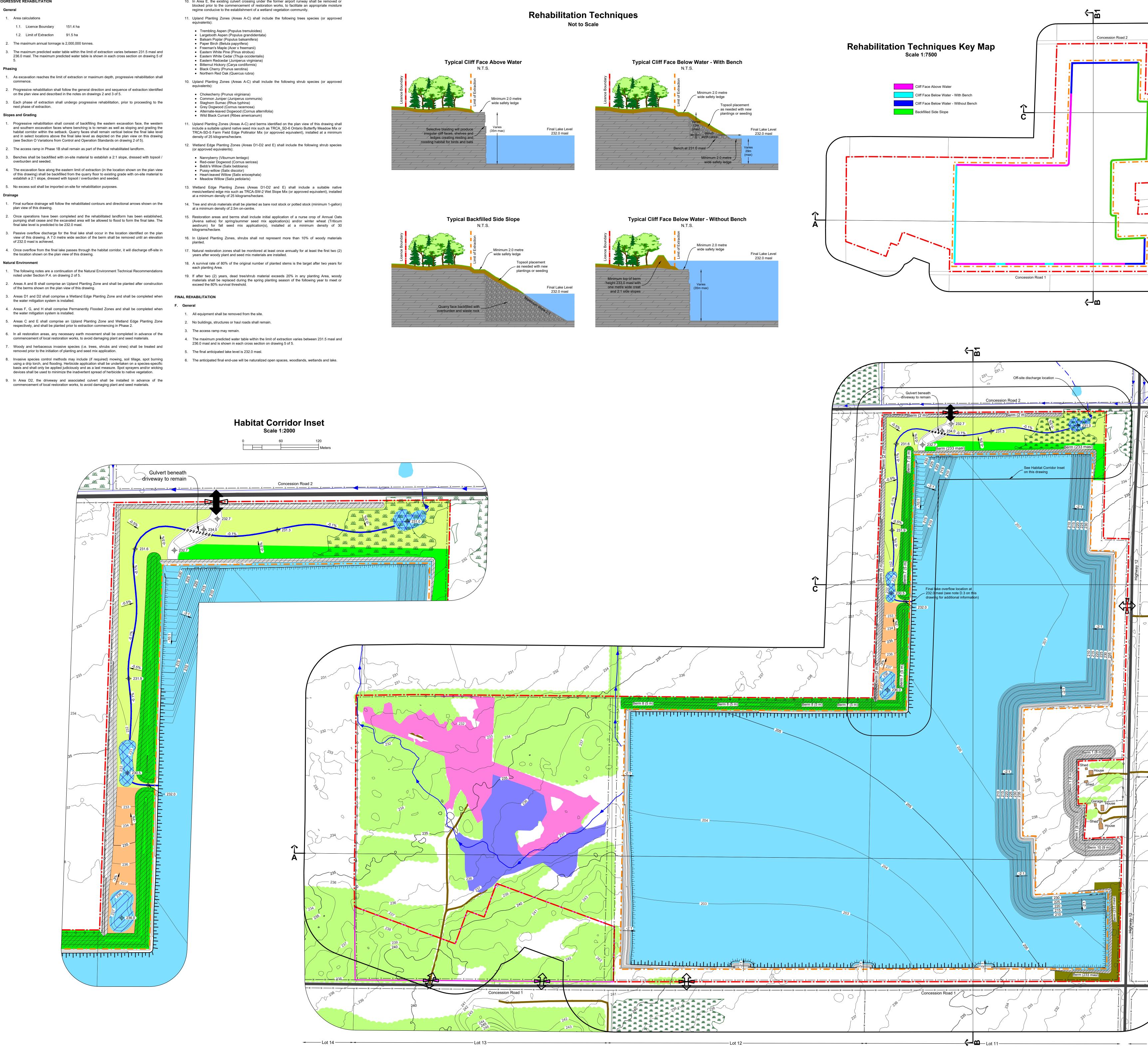
D. Drainage

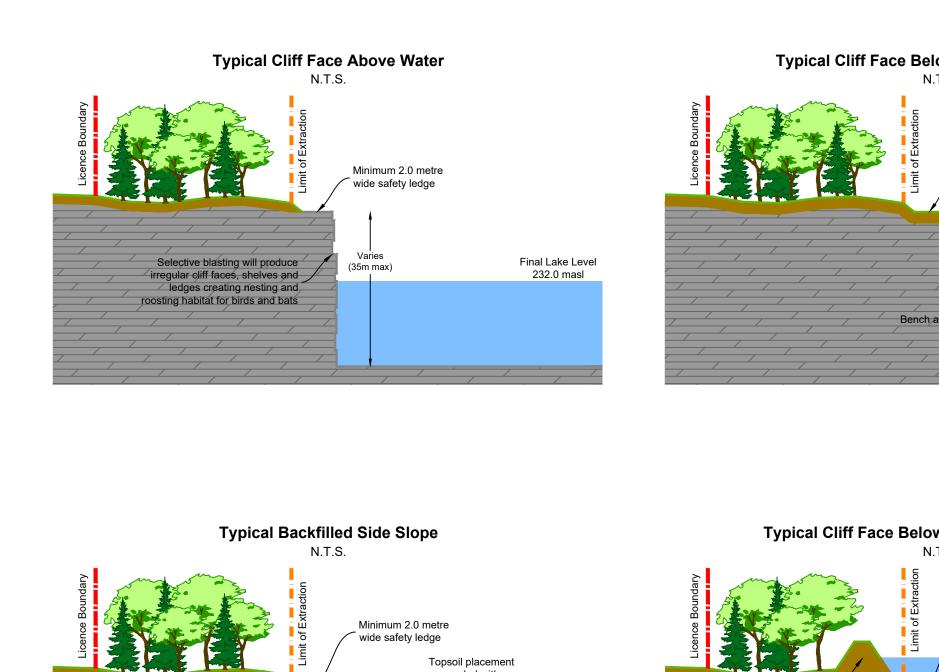
- 1. Final surface drainage will follow the rehabilitated contours and directional arrows shown on the plan view of this drawing.
- 2. Once operations have been completed and the rehabilitated landform has been established, pumping shall cease and the excavated area will be allowed to flood to form the final lake. The final lake level is predicted to be 232.0 masl.
- 3. Passive overflow discharge for the final lake shall occur in the location identified on the plan view of this drawing. A 7.0 metre wide section of the berm shall be removed until an elevation
- of 232.0 masl is achieved. 4. Once overflow from the final lake passes through the habitat corridor, it will discharge off-site in the location shown on the plan view of this drawing.
- E. Natural Environment 1. The following notes are a continuation of the Natural Environment Technical Recommendations noted under Section P.4. on drawing 2 of 5.
- 2. Areas A and B shall comprise an Upland Planting Zone and shall be planted after construction of the berms shown on the plan view of this drawing.
- 3. Areas D1 and D2 shall comprise a Wetland Edge Planting Zone and shall be completed when the water mitigation system is installed.
- 4. Areas F, G, and H shall comprise Permanently Flooded Zones and shall be completed when the water mitigation system is installed.
- 5. Areas C and E shall comprise an Upland Planting Zone and Wetland Edge Planting Zone respectively, and shall be planted prior to extraction commencing in Phase 2.
- 6. In all restoration areas, any necessary earth movement shall be completed in advance of the commencement of local restoration works, to avoid damaging plant and seed materials.
- Woody and herbaceous invasive species (i.e. trees, shrubs and vines) shall be treated and removed prior to the initiation of planting and seed mix application.
- 8. Invasive species control methods may include (if required) mowing, soil tillage, spot burning using a drip torch, and flooding. Herbicide application shall be undertaken on a species-specific
- 9. In Area D2, the driveway and associated culvert shall be installed in advance of the

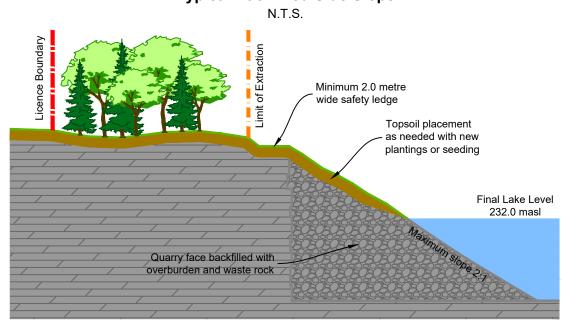
- 10. In Area E, the existing culvert crossing under the former airport runway shall be removed or regime conducive to the establishment of a wetland vegetation community.
- equivalents): Trembling Aspen (Populus tremuloides)
- Freeman's Maple (Acer x freemanii)

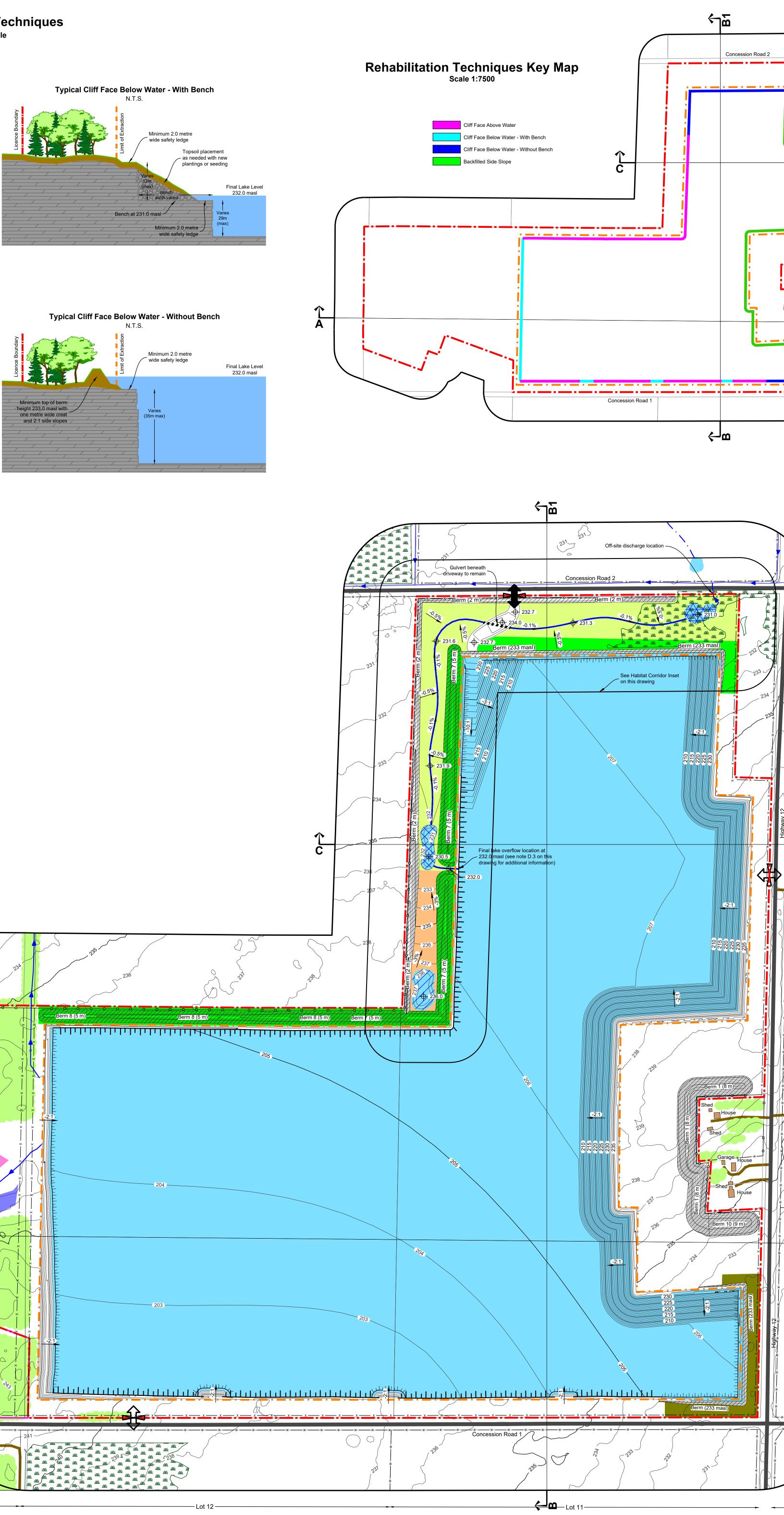
- Wild Black Currant (Ribes americanum)
- (or approved equivalents):

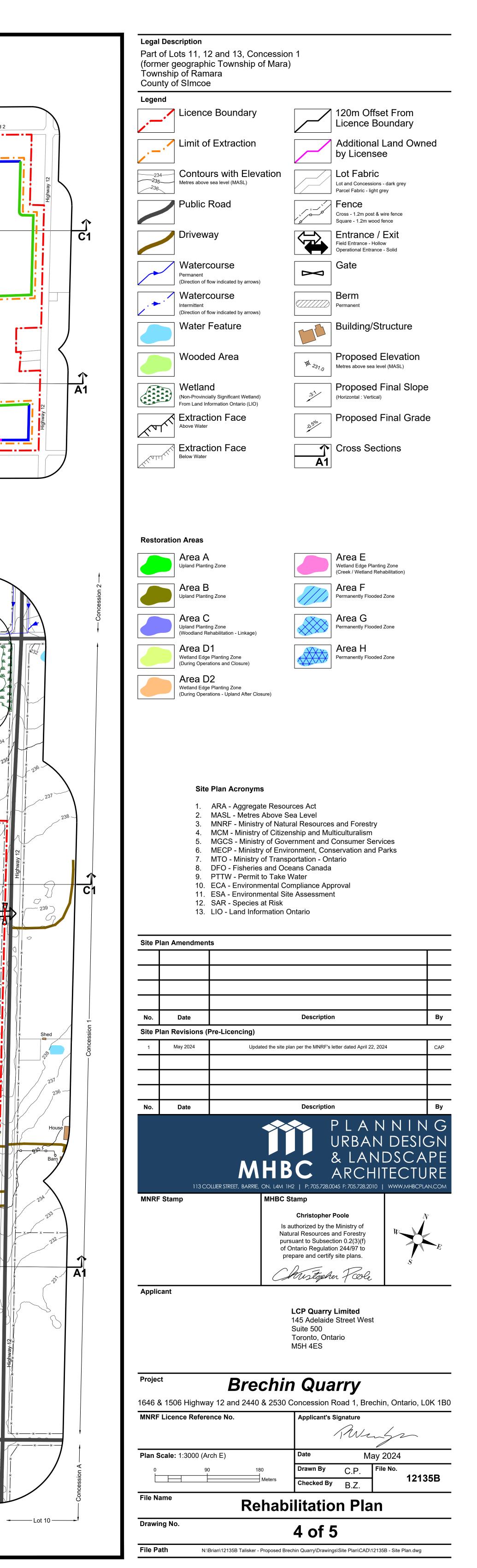
- planted.
- years after woody plant and seed mix materials are installed.
- each planting Area.

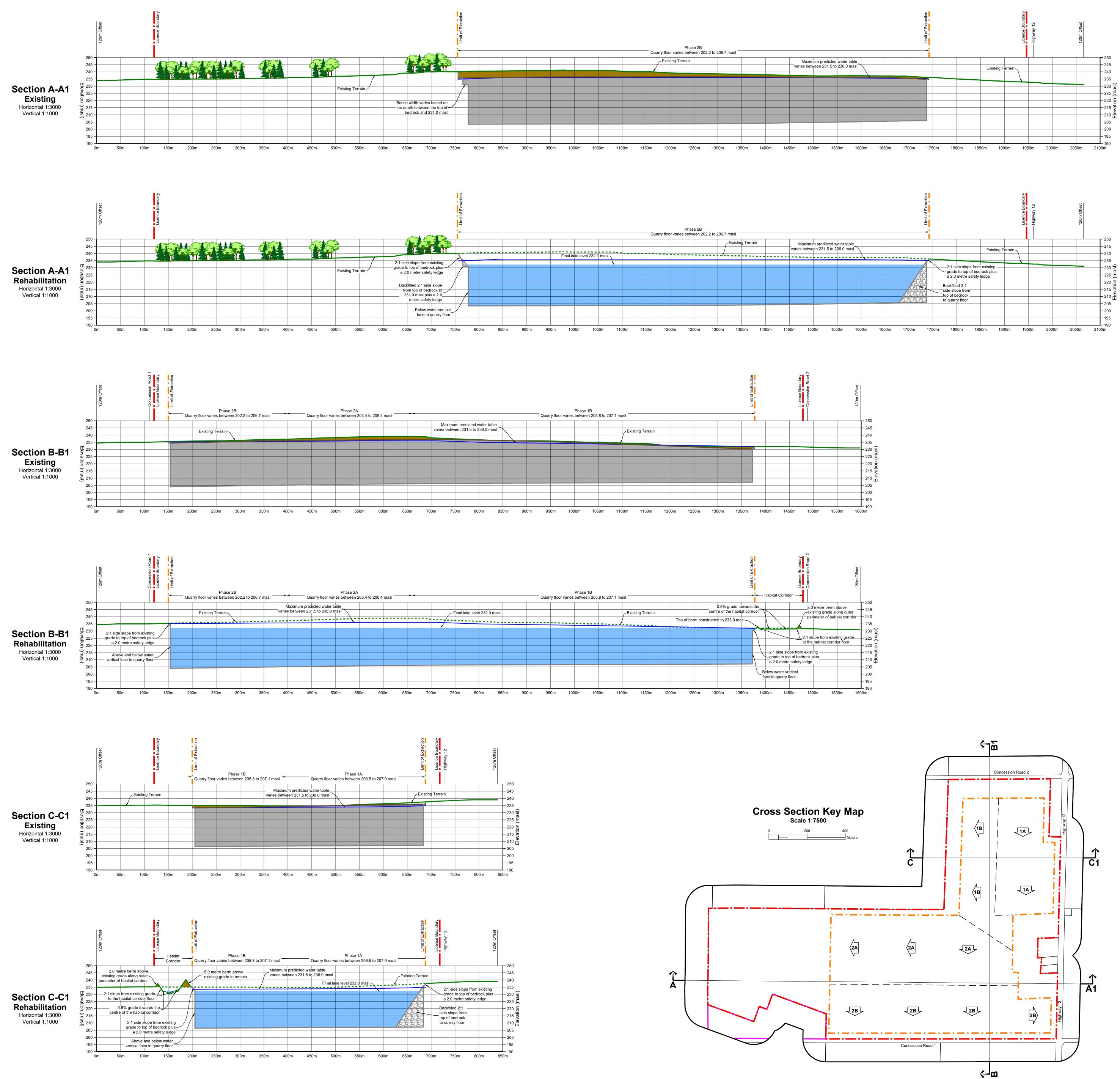












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